



Six Sigma Case Studies with Minitab®

Kishore K. Pochampally, Surendra M. Gupta

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What happens when one of the most widely used quality improvement methodologies meets the world's leading statistical software for quality improvement? Packed with case studies in a variety of sectors, including health care, manufacturing, airlines, and fast food restaurants, **Six Sigma Case Studies with Minitab®** shows you how to maximize the quality analysis and improvement tools available in Minitab® for your Six Sigma projects.

Highly illustrated, the book includes detailed steps and more than 380 screenshots that explain how to use:

- Confidence Interval Estimation
- Hypothesis Testing
- Chi-Square Analysis
- Process Capability Analysis
- Binary Logistic Regression
- Item Analysis
- Cluster Analysis
- Mixture Design and Analysis of Experiments
- Multivariate Analysis
- Pareto Charts
- Cause-and-Effect Diagram
- Gage Repeatability and Reproducibility Analysis
- Taguchi Design and Analysis of Experiments
- Factorial Design and Analysis of Experiments
- Statistical Control Charts

The case studies demonstrate the wide range of sectors and uses for Six Sigma and Minitab®. The screenshots provide exceptional detail and the book includes explanations for many Six Sigma terms and an appendix with the contents of the Minitab® worksheets that are referred to in most of the chapters. These features and more give you the tools to meet the challenges of continuous improvement expected in today's marketplace.

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